Receiving Report

	ate: 1503 upplier: KLX	-d6-		Batch No: Dart P/O:	131	SOLO SOLO .	
Packing Slip: Invoice: Receipt: New Supplier Discrepancies	Yes / No No No Cash Cr No		Release N Waybill At Shipment QC18 Insp Work Orde	tached: Complete: pection	Yes	No No No	N/A N/A N/A
Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number
					•		
				Initials of	Receiver	QC12	SP.



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO27886

Purchase Order Date 3/24/2015 PO Print Date 3/24/2015

Page Number 1 of 3

Order From:

KLX INC.

88289 EXPEDITE WAY CHICAGO, IL 33172 USA

VU-KLX01

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

305-925-2600

Buyer

Chantal Lavoie

Customer POID Customer Tax #

Terms

10127-2607 Net 30

Currency

USD

Ship Via: Ship Acct: FedEx Overnight collect

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	MS20470AD4-16	Solid Rivet	3/26/2015 Yes 3/26/2015		200.00 Each	5015-03-3008	\$16.00
						Line Total:	\$16.00
2	MS27039-5-08	Screw	3/26/2015 Yes 3/26/2015	FN	50.00 Each	\$4.50	\$225.00
						Line Total:	\$225.00
3 1	MS27039-5-12	Screw	3/26/2015 Yes 3/26/2015	FN	50.00 Each	\$1.15	\$57.50

Note:



Tel: +1.305.925.2600 • Fax: +1.305.507.7191 • www.KLXaerospace.com
Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: KLX Inc. • JPMorgan Chase Bank New York
ABA: 021000021 • Account: 304639273 • SWIFT: CHASUS33 • CHIP UID: 0002
SEND TO ACCOUNTING

CONSOLIDATION 1BARNW

PAGE

SOLD TO:

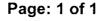
DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY, ON CANADA K6A 1K7

ADER NO).		DATE	SHIP VIA			TERMS		SHIF	PING TERMS	
	elow		03/25/2015	FEDX INTL	P1 COLL		NET 45		FO	B-MIAMI	
EM O.	QUANTITY ORDERED	PART NUM	BER AND DESCRIPTION		PRICE	UNIT	BACK ORDER	SHIPPED		AMOUNT	
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			CE# CUST P/								
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	1		MATERIAL TO BE								

ALL ITEMS ARE SUBJECT TO A 100% RESTOCKING CHARGE.





P.O. Box 25263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191 Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • ŞITA: MIAMMCR www.KLXaerospace.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

Material Certification

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to KLX Aerospace Solutions.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO27886

LNE# QUANTITY U/M PART-NUMBER

CUST REF#

LOT-NUMBER

MANUFACTURE

CCODE MFR DATE EXP D

50 EA AN4C16A

73222

MAC FASTENERS

ORFT4

Jason Lewis

Senior Director, Global Quality

STTO TO

*OXFM96 FROM:

485420

800 CLEARWATER LOOP BILD INDUSTRIES, INC. POST FALLS, ID 83854

*OXEM98 FROM:

485420

BILD INDUSTRIES, INC. POST FALLS, ID 83854

800 CLEARWATER LOOP

B/E AFROSPACE CONSUMABLES MANAGEMENT 9835 NW 14TH ST MIAMI FL 33172

BZE AEROSPACE CONSUMABLES MANAGEMENT 9835 NW 14TH ST

MEANE

FL 33172

B/E AEROSPACE CONSUMABLES MANAGEMENT 9835 NW 14TH ST MIAMI

FL 33172

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P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507,7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMOR
www.KLXaerospace.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

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FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO27886

LNE# QUANTITY U/M PART-NUMBER CUST REF# LOT-NUMBER MANUFACTURER CCODE MFR DATE EXP DATE
7 50 EA MS51958-63 84884 CRESCENT MFG. 63020

Jason Lewis

Senior Director, Global Quality

Nº 84884

CERTIFICATE OF COMPLIANCE TEST REPORT

FORM REV A 11/09

MADE IN THE U.S.A.

PART NO. MS5195	8-63*	REV 2	INTERNAL ROUTING NO. 36776
			QUANTITY ONE HUNDRED TWENTY THREE THOUSAND FIVE HUNDRI
			MATERIAL/SPECIFICATION .173 302SS TRI STAR E131615
PARTS CONTAINED IN THI INSPECTED IN ACCORDA! SPECIFICATIONS.	S SHIPMENT HAVE BEEN M NCE WITH APPLICABLE DRA	ANUFACTURED AND WINGS AND	DATE 7/16/2014
PHYSICAL	PROPERTIES	•	CONFORMS TO THE PROCUREMENT SPECIFICATIONS OF:
TENSILE STRENGTH	HARDNESS SCAL	. E .	FF-S-92B
1) 2023.0 LB T	1)		DFARS 252.225-7009
2) 2033.0 LB T	2)		OTHER MECHANICAL TEST DATA
3) 2011.0 LB T 4) 2008.0 LB T 5) 2028.0 LB T	3) 4) 5)		MEET MAGNETIC PERMEABILITY REQUIREMENTS OF FF-S-92B, MIL-I-17214B, AND ASTM A342/A 342M TEST METHOD 3.
6) 2014.0 LB T	6) 7)		PARTS ARE FREE FROM MERCURY AND ASBESTOS CONTAMINATION
7) 2032.0 LB T 8) 2031.0 LB T	7) 8)		VISUAL AND DIMENSIONAL INSPECTION SATISFACTORY
			FINISH
OTHER TESTING:			MEETS PASSIVATION REQUIREMENT AMS2700 MTHD 1 TYPE 6/7 CL1/QQ-P-35
			INSPECTED TO ANSI/ASQ Z1.4 LEVEL 2 REV 2008

CRESCENT MANUFACTURING OPERATING, CO.

AND WILL BE HELD AS REQUIRED.

APPLICABLE SPECIFICATIONS. SAMPLE PARTS AND THE TEST DATA ARE IN OUR RECORDS RETENTION AREA AS OBJECTIVE EVIDENCE

TRACEY NIKSA, QC TECH

Cage Code #63020

700 George Washington Turnpike, Burlington, CT 06013, U.S.A. Telephone: (860) 673-2591 Fax: (860) 673-5973



P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
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www.KLXaerospace.com

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FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO27886

LNE# QUANTITY U/M PART-NUMBER

CUST REF#

LOT-NUMBER

MANUFACTURER

CCODE MFR DATE EXP DATE

200 EA MS20470AD4-16

S141118006

ALLFAST FASTENING

53551

Jason Lewis

Senior Director, Global Quality



P.O.Box 3166 - 15200 Don Julian Road City Of Industry, California 91745-1098 Phone (626)968-9388 - Fax (626)968-9393 www.allfastinc.com

PACKING S	LIP	PACKING SLIP NO. 102229184085	PAGE 1 of 1
ALES ORDER ID 184085	USTO	MER P.O. NO. 0ZYLM32	

IF AN ERROR IS FOUND IN THIS ORDER, YOU MUST ADVISE OUR CUSTOMER SERVICE DEPARTMENT WITHIN 5 DAYS. ALL RETURNS MUST HAVE RETURN AUTHORIZATION NUMBER. RETURNS ARE SUBJECT TO INSPECTION AND RESTOCKING CHARGE.

BILL TO: 831

KLX AEROSPACE SOLUTIONS CONSUMABLES MANAGEMENT

P.O.BOX 025263 MIAMI, FL 33102 SHIP TO: 832

KLX AEROSPACE SOLUTIONS CONSUMABLES MANAGEMENT

9835 NW 14TH STREET

MIAMI, FL 33172

FOB

ORIGIN

ATTENTION REFERENCE

	DATE 2/2015	9/29/2014	O3	NET 60	SHIP VIA -	ECON	SALESMAN : BY HENDAN	SHIP (DATE 7 2015
NE	PART ID DESCRIPTION	N		SHIP DATE	SHIPPED QUANTIT	Y U/M	UPC CODE LOT ID	FRT CLASS	WEIGHT CARTONS
	MS20470 etail	AD4-16	The state of the s	1/26/15	305	LB:			320.0000 8
1 6	MS20470AI	D4-16 F2026X1C4C16		1/26/15	305	LB	S141118006L		320.0000 8
	ONE COM SHIP VIA IF OVER LATEST I BARCOD FULL CEI APPY EC QAP 33.0 CLAUSES	: IF UNDER 150LBS (150LBS SHIP FED E) REVISION E REQUIRED RTS, MFG, CERT CH CN#9A991AND REV APPLY 5: A,A.3,B,C,E,H,P,U,	PARTIALS NOTIFY BUYER SHIP FED EX GROUND, ACCT K FREIGHT ECONOMY: ACCT EM/PHYS W/MATERIAL AND F LEVEL ON DOCUMENTS	「# 018757					
	40# MAX ON DOC	DATE: 2/12/15							

THE UNDERSIGNED HEREBY CERTIFIES THAT THE MATERIAL AND PROCESSING USED IN THE ITEM(S) SHIPPED HEREWITH IS IN COMPLIANCE WITH ALLL APPLICABLE GOVERNMENT SPECIFICATIONS. TEST REPORTS ON FILE

QUALITY ASSURANCE

01/12/2015

DATE



P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR
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FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO27886

LNE# QUANTITY U/M PART-NUMBER

75 EA AN3-35A

CUST REF#

LOT-NUMBER

CCODE MFR DATE EXP DATE

32558

CALIFORNIA SCREW PRO 82507

MANUFACTURER

Jason Lewis

Senior Director, Global Quality

Inv # 03/25/15

140

Form 67 Rev 1.

CALIFORNIA SCREW PRODUCTS CORP.

14957 GWENCHRIS COURT

PARAMOUNT, CALIF. 90723-3423

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	ustomer		/E AEROSP	ACE CO	NSUMABLI	E MANAGEM	ENT Cust	. Purcha	se Order	Numbe	r : 0JPL49	,			ntity:	16000
Pı	rocurement	Spec	. : NA	SM6812	REV. 3						32 UNF-3A					322 REV. N
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122	HARDNESS TO STRESS RUI Sample Siz Torque TES STRESS DUE	N/A IN/A IN/A IN/A IN/A IN/A IN/A IN/A I	TEST 0 O TY TEST INFORMANCE ates only	N/A - N/A	Sam Load (Hours Cycles Low Lo S Sample ems ins	N/A N/A nple Size (Lbs.) ad (lbs. sample Si size:	20. 28: 5 : : : : : : : : : : : : : : : : : :	N/A 2: N/A 2: He O O O O Viations	Temperat High Load Load	N/A N/A eq. RC ure (F	22. 30. 2 : 26-32 7) : Hou test meth	N/A N/A 0 ods, i	23. 31. Hard 0 Po	N/A N/A dness Resul eriodic tes	24. 32. ts : 27 t, REF Jo	0 2.225.7009 LIANCE
9 1 2 2 2	HARDNESS TO STRESS RUI Sample Siz TORQUE TES STRESS DUI STATEMENT This report subcontract	N/A IN/A IN/A ITEST PTURE ZE : EST RABILITOR CONTROL TELEVISION CONTRO	TEST 0 O O O O O O O O O O O O O	N/A N/A N/A N/A N/A N/A N/A N/A N/A n or te	Sam Load (Hours Cycles Low Lo S Sample Lems insesting,	N/A N/A nple Size (Lbs.) sad (lbs. Sample Size: spected/te if any, a	20. 28: : 5 : ze : 0 0	N/A 21 N/A 29 Ha 0 0 0 Control N/A 29 Ha viations fied. A)	Temperat High Load Load from stall items	N/A N/A N/A eq. RC ure (F	22. 30. 30. 30. 30. 30. 30. 30. 30. 30. 30	N/A N/A 0 ods, ined in t	Hard Mill N/A N/A dness Resul eriodic tes in Req.	24. 32. ts : 27 t, REF Jo COMP	b No. 0 2.225.7009 LIANCE ults from anagement	
122	HARDNESS TURESS RUI Sample Si: FATIGUE TR Sample Si: TORQUE TES STRESS DUI STATEMENT This report subcontract system, who	N/A N/A PEST PTURE Ze: ST RABILI OF Coct relicted inich controls	TEST 0 O O O O O O O O O O O O O	N/A N/A N/A N/A N/A N/A N/A N/A S; y to ith or tewith Is	Sample Sample Sample Sample	N/A N/A N/A nple Size (Lbs.) sample Si sample Si size: spected/te if any, a and with	20. 28: 5 : : : : ze : 0 0	N/A 21 N/A 29 He 0 0 0 Control N/A 29 He control	Temperat High Load Load ; from sta 1 items A SCREW	N/A N/A N/A Req. RC ure (F	22. 30. C: 26-32 ?) : 'in) : Hou test meth manufactur TTS CORP,	N/A N/A O ods, in ed in thereby	Hard Hard Mi O F any the Us state	N/A N/A dness Resul eriodic tes in Req. are noted SA under a	24. 32. ts : 27 t, REF Jo : DFAR 25 COMP	b No. 0 2.225.7009 LIANCE ults from anagement roduct is

MARIAELENA FORRES

CALIFORNIA SCREW PRODUCTS CORPORATION.

B/E Aerospace, Inc. - Consumables Management Form QCSP019 Form Revision Date: 06/06/20 Self Release

Signature and Stamp:

FINAL INSPECTOR (Name, Signature, Stamp and Date)



P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191
Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR
www.KLXaerospace.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

Material Certification

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to KLX Aerospace Solutions.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO27886

LNE# QUANTITY U/M PART-NUMBER

CUST REF#

LOT-NUMBER

MANUFACTURER

CCODE MFR DATE EXP DATE

50 EA MS24694-S54

53127

LFC INDUSTRIES

62384

Jason Lewis

Senior Director, Global Quality

LFG NDUSTRIES, DIV. OF RKR TECHNOLOGIES LTD.
1221 CORPORATE DR. W., ARLINGTON, TX 76006
(817) 640-1322 FAX (817) 652-1566

LFC IND. CAGE CODE # 62384, CERTIFICATION - FASTENERS IN THIS LOT WERE

MANUFACTURED, PROCESSED AND INSPECTED IN ONE RUN PER APPLICABLE DRAWING, PROCUREMENT SPECIFICATION, ISO9001:2008, AND AS9100C.

PART#	REVISION	LOT#	C	USTOMER	PO#
MS24694S54	2	53127		AEROSPACE	0MWX33
QUANTITY PROCUREMEN	NT SPECIFICATION	HEAT TRE	AT SPECIFICAT	ION	DESCRIPTION
250000 NASM	17839 REV-1		AMS-2759/1		SCREW
FINISH TYPE	FINISH SPECIFIC	ATION	BAKE		FLAT HEAD
TYII CL3	AMS-QQ-P-41	6C	N/A		100 DEGREE
	HREAD SPECIFICAT	TION	HARI	NESS REQUIRED	
10-32 UNF3A	MIL-S-7742D			RC 26-32	RC 29.25
		NDT ACCEPT		<u>LOCKI</u>	NG ELEMENT SPECIFICATION
N/A	N/A	N/A	N/A		N/A
MAGNETIC PERMEABILITY S N/A	AMPLE SIZE PERI	MEABILITY . N/A	ACCEPT PERM	IEABILITY REJEC N/A	4
RECESS TORQ SAMPLE SIZE	MINIMUM TORQ		TORQ END LO		□ EPT TORQ REJECT
N/A	N/A	REQUIRED	N/A	N/A	N/A
	MPOSITION ON CERT	IFIED MILL T	EST REPORT		
MILL HEAT # MATERIA	AL SPECIFICATION	MATERIAL	GRADE	SUPPLIER	
10242040	AMS6322N	8740		WIRETECH	
C Mn P	S Si .006 .24	Ni -	Cr Mo .54 .21	Cu V	¬
.41 .87 .009				.08	-
B Ti Al	Co Pb	Fe _	Sn Zn	N Mg	¬
TENSILE SAMPLE SIZE TE	NSILE STRENGTH I 2500#	REQUIRED	DOUBLE SHEAT		D. SHEAR STRENGTH REQUIRED
2160					
	160	160	S1	S12	S23
	127	160	S2	S13	S24
	123	180	S3	S14	S25
	120	160	S4	S15	S26
	12'	60	S5	S16	S27
	7.70	80	S6	S17	S28
		60	S7	S18	S29
		80	S8	S19	S30
	1.50	60	S9	S20	S31
T10 3180 T21 3	160 T32 31	80	S10	S21	S32
T11 3180 T22 3	180		S11	S22	
FATIGUE SAMPLE SIZE FA	TIGUE MAX LOAD	FATIGUE M	IIN LOAD	METALLURGICAL	SAMPLE SIZE 32
N/A		L		MICRO STRUCT	URE ACCEPT
	I LOCATION OF FA	AILURE		MACRO STRUCT	TURE ACCEPT
	2 LOCATION OF FA			DECARBURIZATIO	ON NONE
	3 LOCATION OF FA			CARBURIZATIO	N NONE
	4 LOCATION OF FA			UNTEMPERED MA	RTENSITE NONE
	'5 LOCATION OF FA			GRAIN FLOW	ACCEPT
	6 LOCATION OF FA			DISCONTINUITIES	ACCEPT ACCEPT
	7 LOCATION OF FA			DEVIA	TION/WAIVER NOTES
F8 CYCLES F	8 LOCATION OF FA				N/A
FATIGUE ACCEPT 0	FATIGUE	REJECT	0	CERTIFICA	TION AMENDMENT NOTES
DATE SIGNATURE T	TITLE AL	THORIZED	SIGNATURE		N/A
11/27/2013 DATA ENTRY SPE	CIALIST /	(luc (mare	AMENDMENT D	AIL
	لا پر ا	uu (/10-WW	[



P.O. Box 025263, Miami, FL 33102-5263 • Tel: 305.925.2600 • Fax: 305.507.7191 1 Plant Location: 10000 N.W. 15th Terrace, Miami, FL 33172 • SITA: MIAMMCR www.KLXaerospace.com

Shipped From: 10000 NW 15 TERRACE, MIAMI, FL 33172

Material Certification

The items set forth on the purchase order referred to below have been visually inspected and the dimensions thereof have been measured by us, and based on the aforesaid, as well as the representation made to us by the manufacturers of the items subject of such purchase order, we hereby certify that such items are in conformity with all current governmental and manufacturer's requirements, specifications, drawings, and conform to the purchase order requirements. Said items are in new condition and have not been obtained from any U.S. Government or Military source and are traceable to KLX Aerospace Solutions.

FIRM: DART AEROSPACE LTD

PURCHASE ORDER#: PO27886

LNE# QUANTITY U/M PART-NUMBER

CUST REF#

LOT-NUMBER

MANUFACTURER

CCODE MFR DATE EXP DATE

50 EA MS27039-5-12

48426

LFC INDUSTRIES

62384

Jason Lewis

Senior Director, Global Quality



A Division of RKR Technologies, LTD manufacturer of precision aerospace fasteners

1221 Corporate Dr. W . P.O. Box 5982 Arlington, Texas 76006 (817) 640-1322



48426

48426

PRODUCTION ORDER # COUNTRY OF ORIGIN: USA

M & M AEROSPACE 10000 NW 15TH TERRACE MIAM1, FL 33172

COMMENTS



DFAR 252.225-7014 ALTERNATE 1 COMPLIANT

RETURN OF ANY MERCHANDISE LISTED HEREON WILL NOT BE ACCEPTED WITHOUT PRIOR AUTHORIZATION

CERTIFICATE OF CONFORMANCE

THE MATERIALS, PROCESSES AND PARTS FUR-NISHED WERE PRODUCED IN ACCORDANCE WITH APPLICABLE SPECIFICATION REQUIREMENTS, AND TEST REPORTS INDICATING CONFORMANCE ARE ON FILE SUBJECT TO EXAMINATION. OUR Q.C. INSPECTION SYSTEM CONFORMS TO ISO 9301.

SIGNED



10,000 .028 15 286.38 8.80 277.58 BB 09-11-09

FEDEX NATTL' онв633 [®]. MS27039-5-12 ITEM# L 10000 +0~5% 10-08-2009

CANDUSTRIES, DIV. OF RKR TECHNOLOGIES LTD.
21 CORPORATE DR. W., ARLINGTON, TX 76006
17) 640-1322 FAX (817) 652-1566

LFC IND. CAGE CODE # 62384, CERTIFICATION - FASTENERS IN THIS LOT WERE MANUFACTURED, PROCESSED AND INSPECTED IN ONE RUN PER APPLICABLE DRAWING, PROCUREMENT SPECIFICATION, ISO9001:2000, AND AS9100B.

PART #	REVISION	LOT#		CUSTOMER PO#		
MS27039-5-12	2	48426	J L	M & M 0HB633		
QUANTITY PROCUREMEN	T SPECIFICATION	HEAT TREAT	T SPECIFICATI	ON D	ESCRIPTION	
	SM7839	AMS	S-H-6875A	SCI	REW, PAN HEAD	
FINISH TYPE	FINISH SPECIFIC		BAKE		ROSS RECESS	
TYII CL2	AMS-QQ-P-4	16B	N/A			
	IREAD SPECIFICA	TION	HARD		ARDNESS ACTUAL AVERAGE RC 29	
5/16-24 UNF3A	H28/2			RC 26-32		
		NDT ACCEPT	NDT REJECT	LOCKING	ELEMENT SPECIFICATION N/A	
	TM E 1444-05			L L L L L L L L L L L L L L L L L L L	1377.5	
MAGNETIC PERMEABILITY S. N/A	AMPLE SIZE PER	N/A	CEFI PERMI	EABILITY REJECT N/A		
RECESS TORQ SAMPLE SIZE	MINIMUM TORQ		ORQ END LOA		TORQ REJECT	
N/A	N/A	VECOUVED 1	N/A	N/A	N/A	
	MPOSITION ON CERT	TIFIED MILL TES				
MILL HEAT # MATERIA	AL SPECIFICATION	MATERIAL G	RADE	SUPPLIER	7	
8090637	AMS6322N	8740		WIRETECH	ال	
C Mn P	S Si		Cr Mo	Cu V		
.42 .86 .011	.012 .26	ـــا لـــــــا	.20			
B Ti Al	Co Pb	Fe S	Sn Zn	N Mg		
TENSILE SAMPLE SIZE TE	NSILE STRENGTH	REQUIRED	DOUBLE SHEAR	SAMPLE SIZE D. SH	IEAR STRENGTH REQUIRED	
20	7250#		N/.	A		
T1 9300 T12 9	300 T23		S1	S12	S23	
	7500 T24		S2	S13	S24	
T3 9400 T14 9	0800 T25		S3	S14	S25	
T4 9500 T15 9	300 T26		S4	S15	S26	
T5 9800 T16 9	727 T27		S5	S16	S27	
T6 9300 T17 9	7400 T28		S6	S17	S28	
T7 9800 T18 9	7500 T29		S7	S18	S29	
T8 9400 T19 9	730 T30		S8	S19	S30	
T9 9500 T20 9	7300 T31		S9	S20	S31	
T10 9400 T21	T32		S10	S21	S32	
T11 9800 T22			S11	S22		
FATIGUE SAMPLE SIZE FA	TIGUE MAX LOAD	FATIGUE MI		METALLURGICAL SA	MPLE SIZE 20	
N/A				MICRO STRUCTUR		
FI CYCLES 1	FI LOCATION OF F	AILURE		MACRO STRUCTUR		
F2 CYCLES	F2 LOCATION OF F	AILURE		DECARBURIZATION	NONE	
F3 CYCLES 1	F3 LOCATION OF F	AILURE		CARBURIZATION	NONE	
F4 CYCLES 1	F4 LOCATION OF F	AILURE		UNTEMPERED MART		
F5 CYCLES 1	F5 LOCATION OF F	AILURE		GRAIN FLOW	ACCEPT	
	F6 LOCATION OF F			DISCONTINUITIES	ACCEPT	
	F7 LOCATION OF F			DEVIATI	ON/WAIVER NOTES	
F8 CYCLES I	F8 LOCATION OF F	AILURE		DEVIATE	N/A	
FATIGUE ACCEPT 0	FATIGU	E REJECT	0	CERTIFICATION	ON AMENDMENT NOTES	
DATE SIGNATURE		UTHORIZED S	IGNATURE	AMENDMENT DAT	N/A E	
9/11/2009 DATA ENTRY SPI	ECIALIST	euc /	rail			
L		-				



SOLD TO

LFC Industries 1221 Corporate Drive West Arlington, TX 76011 **USA**

CERTIFICATION

WORK ORDER 068753

HEAT NO ---8090637 SALES ORDER 1 RLS 830298 / 1 ISO 9001-2000 REGISTERED



MECHANICAL TESTING **CERT # 911.01**

CUSTOMER P.O. 14274	cus	STOMER PAR	श	Q	2,646		RIERS 2	LADING NO 00077593	SHIPMENT DATE 05/13/2009
SPECIFICATION A-8740, AQ, Si Size:0.309/0.31	/EC CUC	MANDE SE	AM & DE	CARB FREE	E, SAIP I 2N, MIL-	Zinc Phos S-6049A	phate, Lime	e & Stearate C MS-S-6049-A	oating,
CERTIF CATION R	EQUIREMEN	ITS							
				Chemica	l Proper	ties			
C/ .42	Si√ .26	Mn/ .86	P/ .011	s, .012	Cu/ .16	Ni/ .43	Cr/ .49	Мо ² . 20	
				Physica	l Proper	ties			
Grain Siz	e Jominy 6 J5=55	1 Jomin J8=47	-	iny 3 Inc =41 S2-	lusion R1-C2		Cleanlin F&S=0	ess Mill So Republi	
Country of USA - DFAR		ınt						·	

Mechanical Properties

UNITS TEST KSI Tensile Strength KSI Yield Strength % % Elongation % % Reduction of Area HRB (s) Rockwell Hardness B Scale In Decarb (Total)

CERTIFICATION REVIEWED ACCEPT

84.2 71.5 28 72.5 87 0.00

Merchancise covered by this invoice is warranted to be free from defects in workmartship or material but not for any specific length of time, type or measure of service. No claim for allowance will be recognized unless presented in writing within 10 days time after receipt of material. Our maximum liability for any claim predicated upon defective merchandise is limited to replacement of it, or to repayment of the purchase price thereof, as we elect. Material cut to specific length or size cannot be returned for credit and request for cancellation of such orders will not be considered if manufacture has been commenced. Buyer, by acceptance of the merchandise covered by this invoice, agrees to the foregoing terms and conditions and those set forth on the reverse hereof, the recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under Federal statutes including Federal law, Title 18. Chapter 47.

"REPRICOLICTION OF THIS CERTIFICATION IS NOT ALLOWED UNLESS IN FULL.

Wire "ecn. Inc. metallurgical laboratory is accredited in the following test: chemical analysis per ASTM £ 415, mechanical testing per ASTM A 370. Rockwell hardness per ASTM £ 18, metallogration mount preparation per ASTM £ 3. decarburization depth per ASTM £ 1077, IF1 140, inclusion rating per ASTM £ 45, decarburization performed as per IF1 140.

The reponed Chemical and Physical Properties are Melt Source results. Transcribed from mill certificates. HRB(W) are hardness results performed with a 1/16° carbide ball. Unless otherwise appendied.

"ABA and HRC results are conversions from ASTM A370 tables 1 and 2. "Test result not covered by our current A2LA accreditation. Tests which have been undertaken by a subcontractor that is not accredited are not endorsed by A2LA or covered by Wire Tech, Inc. A2LA accreditation.

"LATEST REVISIONS OF ASTM"

Material is free of mercury, radium, or alpha contamination.

"LATEST REVISIONS OF ASTM"

Material is free of mercury, radium, or alpha contamination.

Mike Martinez

QA Manager

05/13/2009

qtc302 (v1 1)

page 1 of 1

DATE

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CERTIFICATE OF TESTS

1807 EAST 20191 ST. PHONE: 330-438-5694

REPUBLIC ENGINEERED PRODUCTS

LORATE, OH 4405 FAX: 330-438-569

Scattember 11, 2008 PAGE 1

OF 2

PURCHASE ORD: 006200 PART NUMBER: 0740R1A103-C

8090637 -- -- CHARGE ADDRESS ----

ORDER NUMBER: 1369752 - 01 ...

PURCHASE ORDER DATE: ACCOUNT NUMBER: SCHEDONE:

SHIP TO - -

2/11/2008 5645-1888-01 6322-85

WIRETECH INCORPORATED 6440 F CANNING ST LOS ANGELES, CA 90040

WIRETECH INCORPORATED · JANICE DURAN 6440 E CANNING ST COMMERCE, CA 90040

....- MATERIAL DESCRIPTION HOT HOLLED STEEL COILS ALLOY WIRE TECH INC: SPEC COP 3010 REVISION M DTD 03/12/03 EXC MARA 4.1.1.4; 4.3.1.6; 4.1.2.3; 4.2 & TENSTLE MIL -B 6049A & AMD 1 COND C-1 EXC MARK & UT WAIVED AMS 6322N EF AIS1-8740 FINE GRAIN VACUUM DEGASSED ATRORAFT QUALITY COLD WORKING QUALITY SPHERODIZE ANN RESTRICTED CHEMISTRY

STRE: RDS .4055 DIAM & COIL

RDS 10.3000MM DIAM X COTT

			TABLE CURN	4ISTRY 8 "		
			. 1111111111111111111111111111111111111		NI	מרו
C.	MN	D	\$ '	SI CU	14 T	CV.
1 m	1-114	·	0.010	0.26 0.16	0.43	0.49
0.42 -	0.86	0.011			0.15	9
0.42	• • • •		R. T.	CB N		
Ų.	MÓ	SN				
		0.007	0.024	0.001 . 0.0074		
0.003	0.20	0.007				
			CALCULATED	TESTS		

MEDICATION RATTO 1,004.7 TO 1

AUSTENITIC CRAIN SIZE 5 OR FINER PASED ON A TOTAL ALUMINUM CONTENT EQUAL TO OR GREATER THAN .020% PER- SEMT - FINISHED RESULTS -----

JOMENY HARDNESS TEST SAR J406/ASTM A255
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 18 20 22 24 26 28 30 32 59 53 55 56 55 53 51 47 44 41 39 38 36 35 35 33 33 31 31 31 30 30 29 29

. .

PO ETCH TEST ASTM E381/MTL STD 430 ETCHANT: HCL TEMPERATURE: 170 MACRO ETCH TEST s R C 1 1 1

MAGNETIC PARTICLE TEST AMS 2301 AMS2304 AMS2300
TND AVG TND AVG
FREQ EREO SEV SEV

PCE 03 0 0 0 0 FINISHED SIZE RESULTS --

DECARBURIZATION TEST WAE J419/ASTM ETUTY/JIS G0558 ETCHANT - NITAL MAGNIFICATION = 100X

TOTAL. DEPTH INCHES PCE 12411 0.001

DECARDURIZATION TEST

SAE J419/ASTM EIO77/JIS G0558 ETCSANT - NITAL MAGNIFICATION = 100X TOTAL

COMPLETE

DEPTH

and the second second BY JANET K. MARTLINE

· B. A. SZELIGA MANACER TECH. SERVICES

R. A. Szeligia

and the second s

and the supported by the state of
CERTIFICATION



1807 EAST 28TH ST. PHONE: 330-438-5694

REPUBLIC ENGINEERED PRODUCTS

LORATH, OK 4405 FAX: 330-438-56

September 11, 2008 PAGE 1

PURCHASE ORD: 006200

PART NUMBER: 0740R1A103-C ORDER NUMBER: 1369752 - 01 ...

BEAT: 8090637 -- -- CHARGE ADDRESS = PURCHASE ORDER DATE: 2/11/2008 ACCOUNT NUMBER:

- SCHEDOTIE: REVISION:

5645-1888-01 6322-85

--- SHIP TO - ---

WIRETECH INCORPORATED 6440 E CANNING ST LOS ANGETES, CA 90040

WIRETECH INCORPORATED JANICE DURAN 6440 E CANNING ST COMMERCE, CA 90040

.____ MATERIAL DESCRIPTION

HOT ROLLED STEEL COLLS ALLOY WIRE TECH INC. SPEC COP 3010 REVISION M DTD 03/12/03 EXC PARA 4.1.1.4; 4.1.1.6; 4.1.2.3; 4.2 & TENSTLE MIL & 6049A & AMD 1 COND C-1 EXC MARK & UT WAIVED AMS 6322N EF AIS1-8740 FINE GRAIN VACHUM DEGASSED ATRORAFT QUALITY COLD WORKING QUALITY SPHERODIZE ANN RESTRICTED CHEMISTRY

STRE: RDS .4055 DIAM X COLL

RDS 10.3000MM DIAM X COTT

			· TVDTE, CHE	MISTRY & "		
С.	MN	p .	. s · · ·	sr · · · · · · c	U NI	CR
0.42	0.86	0.011	0.012 -	0.26 0	0.43	0.49
0.42.	MO.		ATc	CB N	Γ.	
0.003	0.20	0.007	0.024	0.001	0.0074	
			CALCULATED	TESTS		
REDUCTION	RATTO 1,004.7	O L	•	• • • • • •		
		•			•	

AUSTENETIC GRAIN SIZE 5 OR FINER BASED ON A TOTAL ALUMINUM CONTENT EQUAL TO OR GREATER THAN .020% PER ASTY M29.

JOMINY HARDNESS TEST SAE J406/ASTM A255
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 18 20 22 24 26 28 30 32 55 58 57 56 55 53 51 47 44 41 39 38 36 35 35 33 33 31 31 31 30 30 29 29

MACHO ETCH TEST ASIM E381/MTL STD 430 ETCHANT: HCL TEMPERATURE: 170

S R C 1 1 1

MAGNETTC PARTICLE TEST . AMS 2301 AMS2304 AMS2300

TND AVG TND AVG
FREQ EREO SEV SEV
PCE 03 0 0 0 0
FINISHED SIZE

DECARBURIZATION TEST SAE J419/ASTM RTU77/JIS G0558
RECHART - NITAL MAGNIFICATION - 100X

- FINISHED SIZE RESULTS -

E-CHUMT - MITTAL MAGNIFICATION = 100X

TOTAL

DEFTII INCHES

PCE 12411 0.001

DECARDURIZATION TEST SAB J419/ASTM EIGT/JJIS G0558

ETCHANT - NITAL MAGNIFICATION - 100X TOTAL

COMPLETE

HTGNO

R. A. SZELIGA MANACER TECH. SERVICES

BY JANET K. MARTLINE

and the supported of the Committee of the American Committee of the American State of the American State of the